	110 Union Street, Suite 500, Seattle, Washington 98101-2038
Registration No. 11339	206-343-8800 / 1-800-552-3565 / Fax 206-343-7522
Acgistration No. 1132	NOTICE OF VIOLATION



Registration No. 1133 9 200-343-8800 / 1-800-33		16.		
Cert. Mail No. NOTICE OF VIOLATION				
Date of Violation: March 3	. 199		ECEIVED atm.	
Name	Responsible Person, Title		UL 9 1996	
Ash Grove Cement CO.	Henrik Vola	Lback Pla	OW-SEATTLE	
Location of Violation (Address)	City	Zip	County	
3801 E. Marginal Wy SO.	Scattle	98134	King	
Mailing Address	City, State	Zip	Phone	
as above	Seattle, WA.		(206) 623-5596	
DID UNLAWFULLY CAUSE	OR ALLOW VIO	LATION OF:		
REGULATIONOF THE PUGET SOUND AIR POLLUTION CONTROL AGENCY FOR: Section 5.05(e) Failure to develop and implement an operation and maintenance plan. Section 6.03(a) Failure to obtain Notice of Construction approval prior to construction/installation/establishment of a source. Visible emissions in excess of 20% opacity for periods aggregating more than 3 minutes/hour. Section 9.11(a) Emission of air contaminant in quantities/characteristics/duration so as to be injurious or interfere with enjoyment of life/property. Section 9.12(b) Emission of odor-bearing air contaminants without use of best available control technology. Section 9.15(a) Emission of fugitive dust without use of best available control technology. Section 9.15(b) Deposition of mud, dirt, or debris from wehicle or load onto a paved public roadway. Section 9.15(c) Emission of fugitive dust from manufacturing process equipment or control apparatus. Section 9.16 Failure to apply VOC-containing material using spray equipment in an enclosed area with filtered exhaust and vertical stack. Section 9.20 Failure to operate and maintain equipment in good working order. Failure to meet Order of Approval No, Condition No Section NOC 5730 Condition # 7 Consistency Condition Approval Condition Approval Condition Approval Condition Approval Condition Approval Condition Approval Condition Condition Approval Condition Condition				
CORRECTIVE Under the provisions of Section 3.09 of Regulation I and RCW 70.94.211 yo this Notice describing the necessary corrective action you have taken or prop regulations, and take the following necessary corrective action:	u are ordered to submit a w	ritten report withi	a ten (10) days of receipt of attinuous compliance with the	
- Had I Stuster			AGCS2M001187	

Received By:

Signing this Notice is not an admission of guilt

ASH GROVE CEMENT COMPANY



"WESTERN REGION"

July 16, 1996

Mr. Fred Austin, Puget Sound Air Pollution Control Agency 110 Union Street, Suite 500 Seattle, WA. 98101-2038

Re: Notices of Violation No. 35763

Dear Mr. Austin:

Regarding the SO2 emission in the above NOV which exceeded the 1 hour start up limit of 200 ppmc. The emission was reported as occurring during the preheat phase of start up and should be exempt under WAC 173-400-107 (4) Excess emissions due to startup or shutdown. As explained in the CEM addendum, an emission can occasionally occur during the preheat phase of start up which is unavoidable since it is impossible to add sorbent to the system to affect control of SO2.

The fact that the revised approval order #5730 and PSD 90-30 amendment 1 includes a higher SO2 limit for startup conditions does not nullify the terms of WAC 173-400-107. In a July 2 meeting to resolve this issue, Mr. Nolan stated that PSAPCA's engineering group would be asked to consider a modification to the current SO2 start up limits.

If Ash Grove can provide any information needed to assistance in the pending review, please contact me as needed.

Yours truly,

Gerald J. Brown

Manager Safety and Environment

Copy: Henrik Voldbaek

Nate Fernow Doug Hale

110 Union Street, Suite 500, Seattle, Washington 98101-2038

Registration No. 11339 Cert. Mail No. P 588 633 576 206-343-8800 / 1-800-552-3565 / Fax 206-343-7522

No. 36912

NOTICE OF VIOLATION

Date of Violation: MAY 6	, 19	16	atm.
Name	Responsible Person, Title		
Ash Grove Cement Co.	Henrick V	/oldbaek	
Location of Violation (Address)	City	Zip	County
3801 E. Marginal Way So.	Scattle	98134	King
Mailing Address	City, State	Zip	Phone
As above	Seattle, WA	98134	(206) 623-5596
DID UNLAWFULLY CAUSE REGULATION OF THE PUGET S	OR ALLOW VIO		
□ Section 5.05(e) □ Section 6.03(a) □ Section 9.03(a) □ Section 9.03(a) □ Section 9.11(a) □ Section 9.12(b) □ Section 9.15(a) □ Section 9.15(b) □ Section 9.15(c) □ Section 9.15(c) □ Section 9.16 □ Se	rior to construction/installations aggregating more than 3 istics/duration so as to be injuse of best available control ble control technology. The condition of the control appray equipment or control appray equipment in an enclosed working order. —, Condition No	minutes/hour. urious or interfere we technology. iway. aratus. I area with filtered ex	with enjoyment of life/property xhaust and vertical stack.
CORRECTIVE Under the provisions of Section 3.09 of Regulation I and RCW 70.94.211 you this Notice describing the necessary corrective action you have taken or prop regulations, and take the following necessary corrective action: 9112196	are ordered to <u>submit a wr</u> ose to take, including a sched	itten report within	ten (10) days of receipt of tinuous compliance with the
Air Pollution Inspector Date/Time Form No. 70-119 (Revised 12/95 cbc)	Received By:	Signing this Notice is	s not an admission of guilt AGCS2M001189



PUGET SOUND

) AIR

POLLUTION

CONTROL

AGENCY

KING COUNTY

KITSAP COUNTY

PIERCE COUNTY

SNOHOMISH COUNTY

November 1, 1996

J. Trygve Grey Ash Grove Cement Co. 3801 E. Marginal Way S Seattle, WA 98134

Dear Mr. Grey:

In response to your letter dated September 23, 1996, regarding Notice of Violation No. 36912, the Agency has made the determination that the violation does not meet the exemption requirements of WAC 173-400-107 Section 4.

The Agency is currently reviewing your request to modify Notice of Construction No. 5730 Condition 7. An enforcement determination on the Notice of Violation will be held in abeyance pending the results of the permit review.

Sincerely

Manager - Inspection

cc:

Rosemary G. Busterna, PSAPCA Melissa McAfee, PSAPCA Elizabeth M. Gilpin, PSAPCA Fred L. Austin, PSAPCA

MM/cbc

Dennis J. McLerran, Air Pollution Control Officer

BOARD OF DIRECTORS

Registration No. 11339

110 Union Street, Suite 500, Seattle, Washington 98101-2038 206-343-8800 / 1-800-552-3565 / Fax 206-343-7522

No. 36928

Cert. Mail No. Y 588 633 581 NOTICE OF	VIOLATI	ON ·		
Date of Violation: July 2		96	atm.	
Name	Responsible Person, T	itle		
Ash Grove Cement Co.	Henrik V	/oldback	Manager	
Location of Violation (Address)	City	Zip	County	
3801 E Marginal Why So	Seattle	98134	King	
Mailing Address	City, State	Zip	Phone	
as above	Seattle, WA.	98134	(206) 623-5596	
□ Section 5.05(e) Failure to develop and implement an operation and provided a section 6.03(a) Failure to obtain Notice of Construction approval provided a section 9.03(a) Visible emissions in excess of 20% opacity for period Section 9.11(a) Emission of air contaminant in quantities/characterists	OUND AIR POLLUTIOn maintenance plan. ior to construction/installed ods aggregating more than stics/duration so as to be i	ON CONTROL AG ation/establishment of a 3 minutes/hour. njurious or interfere w	ENCY FOR:	
□ Section 9.12(b) Emission of odor-bearing air contaminants without use of best available control technology. □ Section 9.15(a) Emission of fugitive dust without use of best available control technology. □ Section 9.15(b) Deposition of mud, dirt, or debris from vehicle or load onto a paved public roadway. □ Section 9.16 Emission of fugitive dust from manufacturing process equipment or control apparatus. □ Section 9.16 Failure to apply VOC-containing material using spray equipment in an enclosed area with filtered exhaust and vertical stack. □ Section 9.20 Failure to operate and maintain equipment in good working order. □ Failure to meet Order of Approval No. 5730 Condition No. 7				
Corrected to 10% of for a 1 hr. Ave	t not to ex	reed 200 p	pm 50 ₂	
□ Section	<i>1</i>			
FACTS ALLEGED TO CONSTITUTE A VIOLATION	ly CEM I	Report		
	1 -			
CORRECTIVE A Under the provisions of Section 3.09 of Regulation I and RCW 70.94.211 you this Notice describing the necessary corrective action you have taken or proporegulations, and take the following necessary corrective action:	are ordered to submit a	written report within	ten (10) days of receipt of tinuous compliance with the	
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Received By:

Signing this Notice is not an admission of guilt

AGCS2M001191

I UGET SOOMD WILL OFFICE COLLINGE VORTICE

110 Union Street, Suite 500, Seattle, Washington 98101-2038 206-343-8800 / 1-800-552-3565 / Fax 206-343-7522 Registration No. 11339

36929 No.

Cert. Mail No. 1 500 635 551 NOTICE OF	VIOLATIC	114		
Date of Violation: July 16		16	atm.	
Name	Responsible Person, Title			
Ash Grove Cement Co.	Henrik Vol	dback	Manager	
Location of Violation (Address)	City	Zip	County	
3801 E. Marginal Way So.	Seattle	98134	King	
Mailing Address	City, State	Zip _.	Phone	
& As above	Seattle, WA.	98134	(206) 623-5596	
Section 5.05(e) Section 5.05(e) Section 6.03(a) Section 9.03(a) Section 9.03(a) Section 9.11(a) Section 9.12(b) Section 9.15(a) Section 9.15(c) Section 9.15(c) Section 9.15(c) Section 9.15(c) Section 9.16 Section 9.10 Section 9.10 Section 9.15 Section				
CORRECTIVE Under the provisions of Section 3.09 of Regulation I and RCW 70.94.211 yo this Notice describing the necessary corrective action you have taken or propregulations, and take the following necessary corrective action:	u are ordered to submit a w	ritten report withi	n ten (10) days of receipt of national compliance with the	
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Afir Pollution Inspector Form No. 70-119 (Revised 12/95 cbc)

Date/Time

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Received By:

AGCS2M001192

Signing this Notice is not an admission of guilt

Registration No. 11339

Cert. Mail No. P 588 633 581

110 Union Street, Suite 500, Seattle, Washington 98101-2038 206-343-8800 / 1-800-552-3565 / Fax 206-343-7522

ind. 36930

AGCS2M001193

Signing this Notice is not an admission of guilt

NOTICE OF VIOLATION

Date of Violation: July 29	, 19_0	16	atm.		
Name	Responsible Person, Titl	e			
Ash Grove Cement Co.	Henrik Vo	ldbaek	Manager		
Location of Violation (Address)	City	Zip	County		
3801 E. Marginal Way So.	Seattle	98134	King		
Mailing Address	City, State	Zip	Phone U		
As Above	Scattle, Wa	98134	(206) 623-5596		
DID UNLAWFULLY CAUSE	OR ALLOW VIO	LATION OF:			
Section 5.05(e) Section 5.05(e) Failure to develop and implement an operation and maintenance plan. Section 6.03(a) Failure to obtain Notice of Construction approval prior to construction/installation/establishment of a source. Section 9.03(a) Visible emissions in excess of 20% opacity for periods aggregating more than 3 minutes/hour. Section 9.11(a) Emission of air contaminant in quantities/characteristics/duration so as to be injurious or interfere with enjoyment of life/property. Section 9.12(b) Emission of odor-bearing air contaminants without use of best available control technology. Section 9.15(a) Emission of fugitive dust without use of best available control technology. Section 9.15(b) Deposition of mud, dirt, or debris from vehicle or load onto a paved public roadway. Section 9.15(c) Emission of fugitive dust from manufacturing process equipment or control apparatus. Section 9.16 Failure to apply VOC-containing material using spray equipment in an enclosed area with filtered exhaust and vertical stack. Section 9.20 Failure to operate and maintain equipment in good working order. Failure to meet Order of Approval No. 5730 Condition No. 7 Section Emission of fugitive dust from manufacturing process equipment in an enclosed area with filtered exhaust and vertical stack. Section Emission of fugitive dust from manufacturing process equipment in an enclosed area with filtered exhaust and vertical stack. Section Emission of fugitive dust from santage from the fugitive dust from santage from					
FACTS ALLEGED TO CONSTITUTE A VIOLATION JULY CEM REPORT					
CORRECTIVE A Under the provisions of Section 3.09 of Regulation I and RCW 70.94.211 you this Notice describing the necessary corrective action you have taken or proporegulations, and take the following necessary corrective action:	are ordered to submit a wr	itten report within	ten (10) days of receipt of tinuous compliance with the		
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LUCTUL MUNICIPALITY OF THE LIGHT CONTINUE PROPERTY

110 Union Street, Suite 500, Seattle, Washington 98101-2038

Registration No.	11339	2
Cest Mail No.	P 37/603 785	

Form No. 70-119 (Revised 12/95 cbc)

206-343-8800 / 1-800-552-3565 / Fax 206-343-7522 NOTICE OF VIOLATION

ING. 36944

Signing this Notice is not an admission of guilt AGCS2M001194

Date of Violation: October 25		16	atm.	
Name	Responsible Person, Title			
Ash Grove Cement Co.	Henrik Vo	ldbaek	Manager	
Location of Violation (Address)	City	Zip	County	
3801 E Marginal Way So.	Scattle	98134	King	
Mailing Address	City, State	Zip	Phone 0	
As Aborc	Seattle, WA	98134	762-0660	
DID UNLAWFULLY CAUSE				
	OUND AIR POLLUTION	N CONTROL AG	ENCY FOR:	
Section 5.05(e) Failure to develop and implement an operation and maintenance plan. Section 6.03(a) Section 9.03(a) Section 9.03(a) Visible emissions in excess of 20% opacity for periods aggregating more than 3 minutes/hour. Emission of air contaminant in quantities/characteristics/duration so as to be injurious or interfere with enjoyment of life/propert emission of odor-bearing air contaminants without use of best available control technology. Section 9.15(a) Section 9.15(b) Deposition of flugitive dust without use of best available control technology. Section 9.15(c) Section 9.15(c) Section 9.15(c) Section 9.16 Failure to apply VOC-containing material using spray equipment in an enclosed area with filtered exhaust and vertical stack. Failure to meet Order of Approval No. 5730 accondition No. 7 Section During Start up Shut down Start up Shut Appendix Shut Appendix S				
CORRECTIVE 2. Under the provisions of Section 3.09 of Regulation I and RCW 70.94.211 you this Notice describing the necessary corrective action you have taken or prop regulations, and take the following necessary corrective action:	are ordered to submit a w	ritten report within	ten (10) days of receipt of tinuous compliance with the	
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DOLL BOOMD WIN I OFFICE INDECEMBER VARIETY

110 Union Street, Suite 500, Seattle, Washington 98101-2038

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Registration No. 11339	_	206-343-8800 / 1-8			
Cert. Mail No. P 371 603	785	NOTICE	OF	VIOL	ATION

Мb. 36946

Date of Violation: November 8th		76	atm.		
Name .	Responsible Person, Title				
Ash Grove Cement Co.	Henrik Vol	dback	Manager		
Location of Violation (Address)	City	Zip	County		
3801 E Marginal Way So.	Scattle	98134	King		
Mailing Address	City, State	Zip	Phone		
As Above	Seattle, WA.	98134	762-0660		
DID UNLAWFULLY CAUSE OR ALLOW VIOLATION OF: REGULATION OF THE PUGET SOUND AIR POLLUTION CONTROL AGENCY FOR: Section 5.05(e) Failure to develop and implement an operation and maintenance plan. Section 9.03(a) Section 9.03(a) Visible emissions in excess of 20% opacity for periods aggregating more than 3 minutes/hour. Section 9.12(b) Emission of air contaminant in quantities/characteristics/duration so as to be injurious or interfere with enjoyment of life/propert Emission of odor-bearing air contaminants without use of best available control technology. Section 9.15(a) Emission of fugitive dust without use of best available control technology. Section 9.15(c) Deposition of mud, dirt, or debris from vehicle or load onto a paved public roadway. Section 9.15(c) Emission of fugitive dust from manufacturing process equipment or control apparatus. Section 9.16 Failure to apply VOC-containing material using spray equipment in an enclosed area with filtered exhaust and vertical stack. Failure to meet Order of Approval No. 5730 Condition No. 7 Section 50 during Kiln Start VP 100t to exceed 200 ppm corrected to Section					
FACTS ALLEGED TO CONSTITUTE A VIOLATION November CEM Report					
CORRECTIVE A Under the provisions of Section 3.09 of Regulation I and RCW 70.94.211 you this Notice describing the necessary corrective action you have taken or proper regulations, and take the following necessary corrective action:	are ordered to submit a wi	ritten report within	ten (10) days of receipt of tinuous compliance with the		
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. Ay Pollution Inspector Form No. 70-119 (Revised 12/95 cbc)

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Received By: . Signing this Notice is not an admission of guilt AGCS2M001195

I OGET SOOMD AIK I OFFIC			EITCI	
110 Union Street, Suite 500, 206-343-8800 / 1-800-55 Cert. Mail No. <u>P371 60</u> 3 785 NOTICE OF	2-3565 / Fax 206-343-	7522	6. 3 6947	
Date of Violation: November 15			atm.	
Name	Responsible Person, Title			
Ash Grove Cement Co.	Henrick V	'oldback	Manager	
Location of Violation (Address)	City	Zip	County	
3801 E Marginal Way So.	Scalle	98134	King	
Mailing Address	City, State	Zip	Phone	
As Above	Scattle, WA.	98134	762-0660	
Section 5.05(e) Section 6.03(a) Section 6.03(a) Section 9.03(a) Section 9.03(a) Section 9.11(a) Section 9.12(b) Section 9.15(a) Section 9.15(b) Section 9.15(c) Section 9.15(c) Section 9.16 Section 9.16 Section 9.16 Section 9.16 Section 9.10 Section 9.20 Section 9.2				
FACTS ALLEGED TO CONSTITUTE A VIOLATION	icmber CEn	Report		
CORRECTIVE A Under the provisions of Section 3.09 of Regulation I and RCW 70.94.211 you this Notice describing the necessary corrective action you have taken or prop regulations, and take the following necessary corrective action:	are ordered to submit a w	ritten report within	ten (10) days of receipt of tinuous compliance with the	

Air Pollution Inspector Form No. 70-119 (Revised 12/95 cbc)

Date/Time

AGCS2M001196 Received By: Signing this Notice is not an admission of guilt